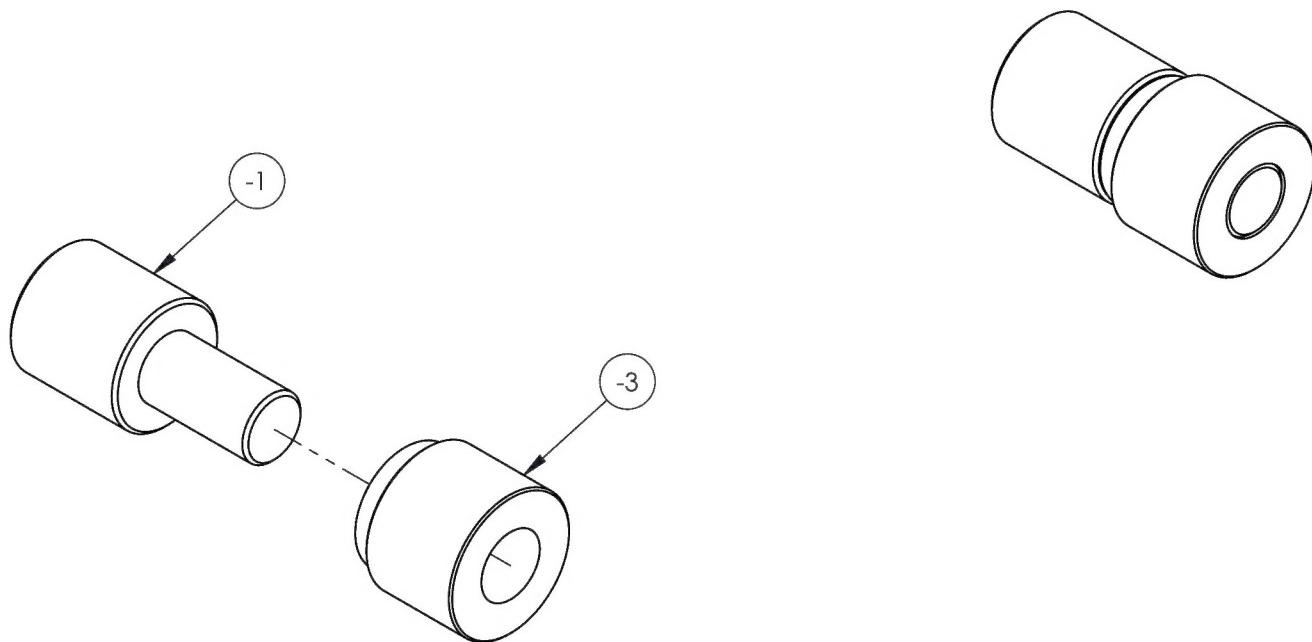


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



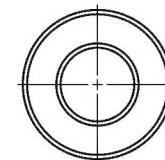
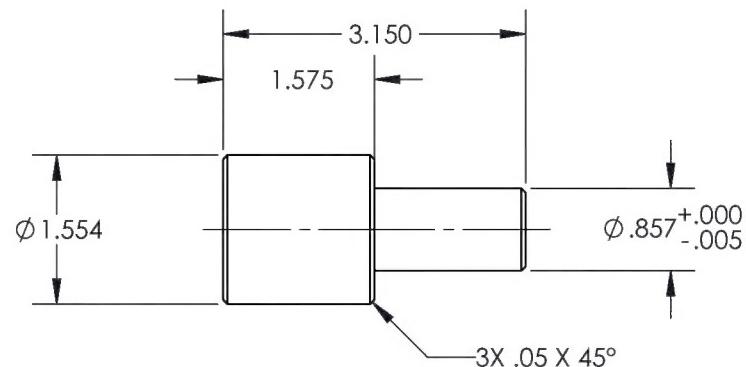
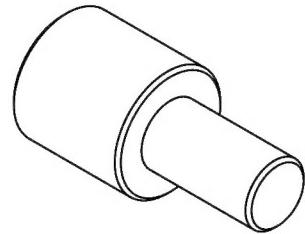
NOTE:
REF. AGUSTA T/N 109-3400-79-1.

 RED BARN MACHINE		REV
TITLE TOOL ASSY, DRIVE QUILL SEAL INSTL.		
DWG NO. RBW109-3400-79-1		REV
MAT'L	DRAWN BY: MARPET APPROVED <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
.XXX ± .005 FRACTIONS ± 1/32		
.XX ± .01 ANGLES ± .5°		
.X ± .1		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SPEC	USED ON MODEL	
AW109, AW119		
SCALE 1:2	DATE 6/13/2013	SHEET 1 OF 3

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		-1	1	PUNCH		6061	Ø1-5/8 X 3-1/4	2
		-3	1	GUIDE, PUNCH		6061	Ø1-7/8 X 1-3/4	3

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



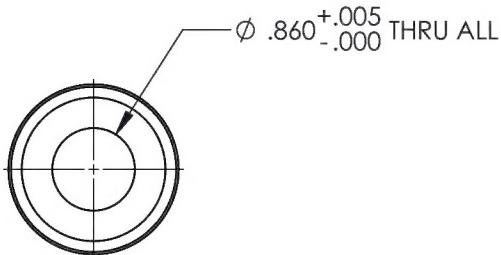
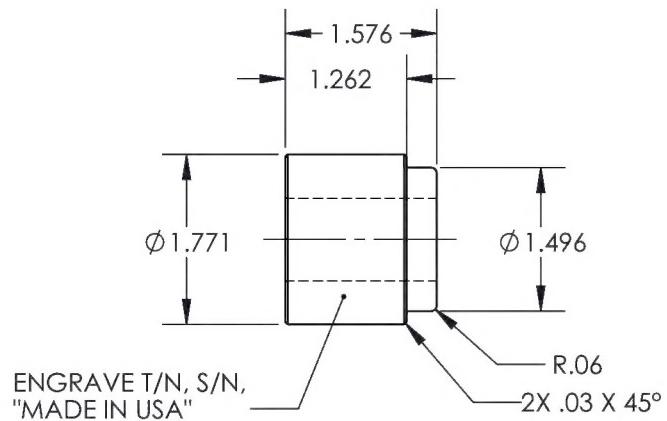
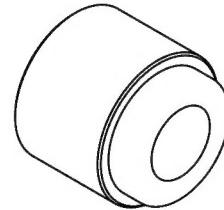
(-1)

PUNCH

RED BARN MACHINE	
TITLE TOOL ASSY, DRIVE QUILL SEAL INSTL.	
DWG NO. RBW109-3400-79-1-1 REV	
MATL. 6061	DRAWN BY: MARPET APPROVED <i>D Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1	
HEAT TREAT FINISH CLEAR ANODIZE	
SPEC MIL-A-8625F, TYPE II, CLASS I	
USED ON MODEL AW109, AW119	
SCALE 1:2	DATE 6/13/2013
SHEET 2 OF 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)

GUIDE, PUNCH

RED BARN MACHINE	
TITLE	TOOL ASSY, DRIVE QUILL SEAL INSTL.
DWG NO.	RBW109-3400-79-1-3
MATL	6061
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: MARPET
.XXX ± .005	APPROVED <i>D Weil</i>
.XX ± .01	HEAT TREAT
.X ± .1	FINISH CLEAR ANODIZE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC MIL-A-8625F, TYPE II, CLASS I
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW109, AW119
SCALE	1:2
DATE	6/13/2013
SHEET 3 OF 3	